## HabasitLINK® Straight 1/2" Pitch Belting M1233 Flush Grid 0.5"



## **Description**

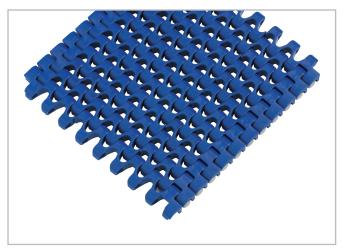
- "Nosebar transfer", recommended diameter 18 mm (0.71"); 16 mm (0.63") possible
- 25% open area; 70% open contact area; largest opening

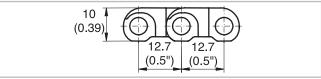
5x6 mm (0.2"x0.25")

- Food approved materials available
- Open hinge
- Superior cleanability
- Rod diameter 5 mm (0.2")
- "Open window" sprockets

#### **Available accessories**

- Flights
- GripTop modules





#### Belt data

Belt material	PP	PE		POM		PA +US	PA	
Rod material	PP	Р	Έ	PP		PA		
Nominal tensile strength F' <sub>N</sub> straight run	N/m lb/ft		7000 <i>480</i>	8000 <i>548</i>	16000 <i>1096</i>	18000 <i>1233</i>	17000 <i>1165</i>	17000 <i>1165</i>
Temperature range	°C <i>°F</i>	5 - 105 40 - <i>220</i>	-70 - 65 -94 - <i>150</i>	-40 - 65 -40 - <i>150</i>	5 - 93 40 - <i>200</i>	-40 - 93 -40 - <i>200</i>	-46 - 118 -50 - <i>245</i>	-46 - 130 -50 - <i>266</i>
Temperature maximum (short-term)	°C <i>°F</i>						135 <i>275</i>	160 <i>320</i>
Belt weight m <sub>B</sub>	kg/m² <i>lb/sqft</i>		5.4 1.11	7.2 1.48	7.2 1.48	7.2 1.48	6.7 1.37	6.7 1.37

Diameter	of idling rollers	Diameter of support roll-		Diameter	for gravity	Backbendin	g radius for	Backbending radius for		
(minimum)		ers		take-up and	center drive	elevators w	rithout side-	elevators with sideguards		
		(minimum)		roll	ers	U	hold down	or hold down devices		
				(miniı	mum)	devices (r	minimum)	(minimum)		
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	
18	0.7	50	2	75	3	150	6	250	6	

## Standard range of belt widths b

mm (nom.)	150	200	250	300	350	400	450	500	550	600	650	700	750	800	etc.
inch (nom.)	6	8	10	12	14	16	18	20	22	24	26	28	30	32	etc.

Real belt widths are in most cases 0.1% to 0.3% smaller.

Real belt widths for PP are 0.1% to 0.3% wider.

**Standard belt widths** in increments of 50 mm (2"). Non-standard widths are offered in increments of 16.66 mm (0.66"). Smallest possible width 83.4 mm (3.25").

For detailed material properties refer to the HabasitLINK® Engineering Guidelines or contact your Habasit representative.

**The nominal tensile strength** is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

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