# HabasitLINK<sup>®</sup> Straight 1" Pitch Belting M2527 Minirib 1"

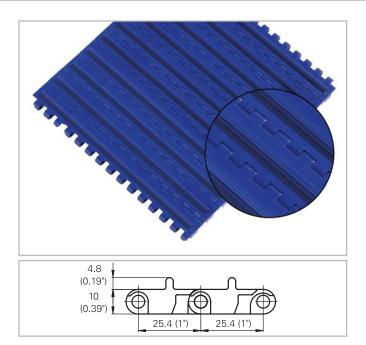


# Description

- 0% open area
- High lateral stiffness
- Minirib 4.8 mm (0.19") height, indent 6.3 mm (0.25")
- Food approved materials available
- Rod diameter 5 mm (0.2")
- "Open window" sprockets

## Available accessories

- Hold down devices
- Flights
- GripTop modules



#### Belt data

Belt material		PP	POM		
Rod material		PP	PA		
Nominal tensile strength F' <sub>N</sub> straight run	N/m	18000	32000		
	<i>lb/ft</i>	<i>1233</i>	<i>2192</i>		
Temperature range	°C	5 - 105	-40 - 93		
	°F	40 - <i>220</i>	-40 - <i>200</i>		
Belt weight m <sub>B</sub>	kg/m²	6.9	10.4		
	<i>lb/sqft</i>	1.41	2.13		

Diameter of	Diameter of idling rollers Diameter of support roll-		Diameter for gravity		Backbending radius for		Backbending radius for		
(mini	(minimum) ers		take-up and center drive		elevators without side-		elevators with sideguards		
		(minimum)		rollers		guards or hold down		or hold down devices	
				(minimum)		devices (minimum)		(minimum)	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
40	1.6	50	2	100	4	150	6	250	10

Use the largest possible backbending radius for elevators with side guards or hold down devices.

### Standard range of belt widths b<sub>o</sub>

mm (nom.)	250	350	450	550	650	750	850	950	etc.
inch (nom.)	10	14	18	22	26	30	34	38	etc.

Real belt widths are in most cases 0.1% to 0.3% smaller.

**Standard belt widths** in increments of 100 mm (4"). Non-standard widths are offered in increments of 16.66 mm (0.66"). Smallest possible width 150 mm (6").

For detailed material properties refer to the HabasitLINK® Engineering Guidelines or contact your Habasit representative.

**The nominal tensile strength** is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK<sup>®</sup> Engineering Guidelines.



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