HabasitLINK® Straight 1" Pitch Belting M2520 GripTop 1"



Description

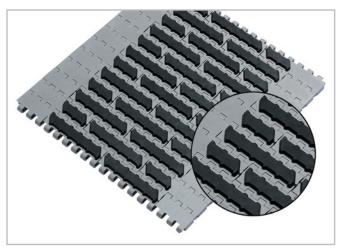
- 0% open area
- Food approved materials available
- Abrasion resistant GripTop, high friction
- Rubber hardness: 50 shore A
- Rod diameter 5 mm (0.2")
- "Open window" sprockets

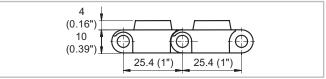
Proposed pattern

- Indent 50 mm (2")
- Fully covered by GripTop or in rows of any distance in multiples of 25.4 mm (1")

Available accessories

- Flights
- Hold down devices





Belt data

Belt material		F	PP	PC	PBT +FR							
GripTop material		TPE										
Rod material		PP	POM	PP	PA							
Nominal tensile strength F' _N straight run	N/m	14000	18000	18000	26000	16000						
	<i>lb/ft</i>	<i>959</i>	<i>1233</i>	<i>1233</i>	1781	<i>1027</i>						
Temperature range	°C	5 - 60	5 - 60	5 - 60	-40 - 60	-40 - 60						
	<i>°F</i>	40 - <i>140</i>	40 - <i>140</i>	40 - <i>140</i>	-40 - <i>140</i>	-40 - <i>266</i>						
Belt weight m _B	kg/m²	8.7	8.7	11.4	11.4	14.2						
	<i>lb/sqft</i>	1.74	1.74	2.34	2.34	2.9						

The PBT +FR belt fulfills UL 94 V0 and ISO 340.

Diameter of	idling rollers	Diameter of	support roll-	Diameter	for gravity	Backbendin	g radius for	Backbending radius for			
(minimum) ers		rs	take-up and	center drive	elevators w	rithout side-	elevators with sideguards				
		(minir	(minimum)		rollers		hold down	or hold down devices			
				(minir	mum)	devices (r	minimum)	(minimum)			
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch		
40	1.6	50	2	100	4	150	6	250	10		

Use the largest possible backbending radius for elevators with side guards or hold down devices.

Standard range of belt widths b

mm (nom.)	150	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	etc.
inch (nom.)	6	8	12	16	20	24	28	32	36	40	43	47	51	55	59	etc.

Real belt widths are in most cases 0.1% to 0.3% wider.

Standard belt widths in increments of 50 mm (2"). Non-standard widths are offered in increments of 16.66 mm (0.66"). Min. width: 200 mm (8")

For detailed material properties refer to the HabasitLINK® Engineering Guidelines or contact your Habasit representative.

The nominal tensile strength is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

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