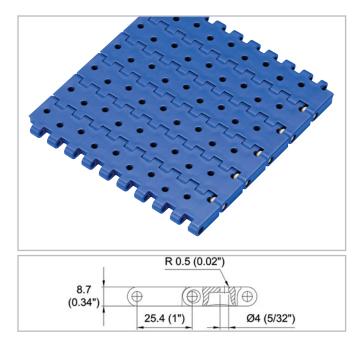
## HabasitLINK® Straight 1" Pitch Belting M2472 Perforated Flat Top 1"



### **Description**

- Imperial belt width
- 8.7 mm (0.34") thick
- 5.9% open area
- 4 mm (5/32") diameter vacuum holes
- Closed hinge
- Rod diameter 4.5 mm (0.18")
- Headless Smart Fit rod retention accessibility from the top
- Strong closed edges
- Beveled edges for smooth side transfer
- Lug teeth sprockets



#### **Belt data**

| Belt material   |                         | F                          | POM                       |                              |  |  |
|---|-------------------------|----------------------------|---------------------------|------------------------------|--|--|
| Rod material  |                         | PP                         | POM                       | PA                           |  |  |
| Nominal tensile strength F' <sub>N</sub> straight run | N/m<br>lb/ft            |                            | 18500<br><i>1267</i>      | 30000<br><i>2055</i>         |  |  |
| Temperature range                                     | °C<br>°F                | 5 - 105<br>40 - <i>220</i> | 5 - 93<br>40 - <i>200</i> | -40 - 93<br>-40 - <i>200</i> |  |  |
| Belt weight m <sub>B</sub>                            | kg/m²<br><i>lb/sqft</i> | 5.65<br><i>1.16</i>        | 5.65<br>1.16              | 8.67<br><i>1.78</i>          |  |  |

| Diameter of idling rollers (minimum) |         |     | support rollers<br>mum) |      | vity take-up and ive rollers mum) | Backbending radius for eleva-<br>tors without sideguards or hold<br>down devices (minimum) |     |      |
|--------------------------------------|---------|-----|-------------------------|------|-----------------------------------|--|-----|------|
|                                      | mm inch |     | mm                      | inch | mm                                | inch   | mm  | inch |
|                                      | 40      | 1.6 | 50                      | 2    | 100                               | 4  | 150 | 6    |

We recommend to use an idle roller width with a minimum of 25 mm (1") free belt edge on each side.

## Standard range of belt widths b

| mm (nom   | า.) | 152 | 305 | 457 | 610 | 762 | 914 | 1067 | 1219 | 1372 | 1524 | 1676 | 1829 | 1981 | etc. |
|-----------|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|
| inch (non | 1.) | 6   | 12  | 18  | 24  | 30  | 36  | 42   | 48   | 54   | 60   | 66   | 72   | 78   | etc. |

Real belt widths are in most cases 0.1% to 0.3% smaller.

**Standard belt widths** in increments of 76.2 mm (3"). Non-standard widths are offered in increments of 15.24 mm (0.6"). Smallest possible width 76.2 mm (3").

For detailed material properties refer to the HabasitLINK® Engineering Guidelines or contact your Habasit representative.

**The nominal tensile strength** is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

# HabasitLINK® Straight 1" Pitch Belting M2472 Perforated Flat Top 1"



#### Product liability, application considerations

If the proper selection and application of Habasit products are not recommended by an authorized Habasit sales specialist, the selection and application of Habasit products, including the related area of product safety, are the responsibility of the customer.

All indications / information are recommendations and believed to be reliable, but no representations, guarantees, or warranties of any kind are made as to their accuracy or suitability for particular applications. The data provided herein are based on laboratory work with small-scale test equipment, running at standard conditions, and do not necessarily match product performance in industrial use. New knowledge and experiences can lead to modifications and changes within a short time without prior notice.

modifications and changes within a short time without prior notice.

BECAUSE CONDITIONS OF USE ARE OUTSIDE OF HABASIT'S AND ITS AFFILIATED COMPANIES CONTROL, WE CANNOT ASSUME ANY
LIABILITY CONCERNING THE SUITABILITY AND PROCESS ABILITY OF THE PRODUCTS MENTIONED HEREIN. THIS ALSO APPLIES TO PROCESS
RESULTS / OUTPUT / MANUFACTURING GOODS AS WELL AS TO POSSIBLE DEFECTS, DAMAGES, CONSEQUENTIAL DAMAGES, AND
FURTHER-REACHING CONSEQUENCES.