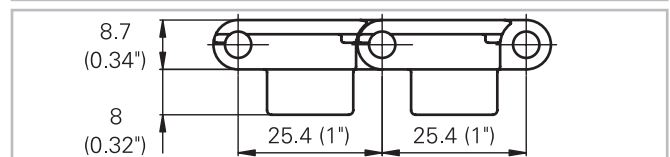
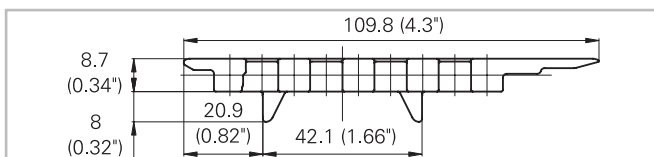
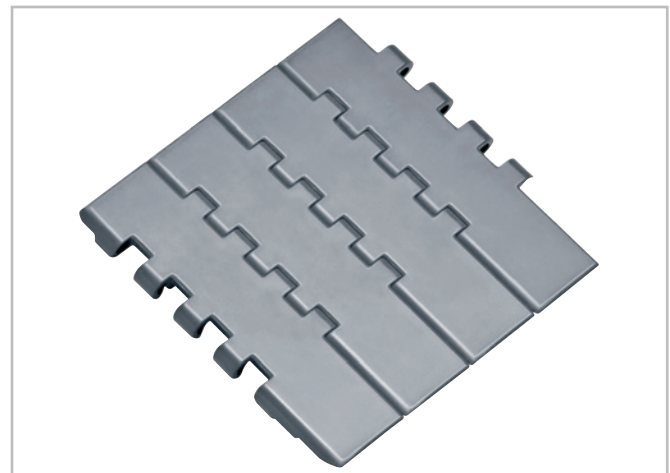


HabasitLINK® Straight 1" Pitch Belting M2420 ActivXchange 1"



Description

- 0% open area
- Solid plate
- Smooth and flat surface with flush edges
- Designed for 90° self clearing transfer
- Suitable for 83.8 mm (3.3") track
- 8.7 mm (0.34") thick
- Rod diameter 4.5 mm (0.18")
- Smart Fit rod retaining headless
- Food approved materials available
- Robust design
- Suitable with all M2400 sprockets
- Tracking tabs for belt guiding



Belt data

	Belt material	Rod material	Nominal tensile strength F_N straight run		Belt weight m_B	
			N	lbf	kg/m	lb/ft
M2420L03	POM +LF	PA	1700	383	0.77	0.51
M2420L03	POM +LF	PBT	1400	315	0.77	0.51
M2420L03	POM +LF	PP	1200	270	0.77	0.51

Real belt widths are in most cases 0.1% to 0.3% smaller.

Diameter of idling rollers (minimum)		Diameter of support rollers (minimum)		Diameter for gravity take-up and center drive rollers (minimum)	
mm	inch	mm	inch	mm	inch
40	1.6	50	2	100	4

Temperature range

Module material	Rod material	Temperature range	
POM +LF	PA	-40 °C to +93 °C	-40 °F to +200 °F
POM +LF	PBT	-40 °C to +93 °C	-40 °F to +200 °F
POM +LF	PP	+5 °C to +93 °C	+40 °F to +200 °F

For detailed material properties refer to the HabasitLINK® Engineering Guidelines or contact your Habasit representative.

The nominal tensile strength is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

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